CIGARETTE SPECIFICATION

STOCKTON STREET /& Famous Value/& F&L — EFFECTIVE DATE: 06/21/91
BEST BUY LIGHTS 100 MENTHOL SP/& Genco/& GPA — STANDARD PRODUCTION
BRAND CODE-BAK1 (STD)/& 6080/& FAK1/& AAK1/& MAK1

CIGARETTE LENGTH	:	99.5	MM	FTC TAR	:	11.0 MG/CIGT	10.0 - 12.0
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	68.0	MM	FIELD MENTHOL	:	.55 MG/CIGT	.50 - .60
FILTER LENGTH	:	31.5	MM				
TIPPING LENGTH	:	36.000	MM				
TOTAL R.T.D.	:	5.10	IN. H2O	FRESH MENTHOL	:	.65 MG/CIGT	.60 - .70
DILUTION TARGET	:	27.0 +/-	5.0 %				

TIPPING PAPER : 72MM X 3500M WHT DORNL KC-265M2 12-016-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A
: FULLER WB-3902U PVA 61-400-A

STD. FILLER - PACK O.V.: ABBH1 - 13.00% BASIC MENTHOL SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 27CU/0.6% (KC 100% WOOD) 10-373-A
REPLACE WITH : 27.25MM X 6700M 27CU/0.6% (KC 100% WOOD) 10-403-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGARETTE PAPER SLIT WIDTH CHANGED FROM 27.00MM
: (10-373-A) TO 27.25MM (10-403-A) ON A USE UP &
: REPLACE BASIS TO IMPROVE OVERALL QUALITY. PAPER
: & ADHESIVE WEIGHT INCREASED. OK TO MIX.

PREPARED BY : J. D. ELLIS — PRINTING DATE : 6/17/91
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APPROVED BY: J. D. Wall

SUPERCEDES SPECIFICATION DATED: 3/18/91

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